

SELECTION & SPECIFICATION DATA

Type	Asphalt Cutback Primer
Description	Blackhawk 5164 Asphalt Primer is a quick-drying, highly penetrating primer to be used in conjunction with modified bituminous roofing materials. It dries consistently under varying weather conditions, and employs a quick dry proprietary solvent that yields a firm residue once cured.
Uses	Primer for roofing substrates using hot, cold and torch applied asphalt roof membranes.
Color	Black
VOC Value(s)	<350 g/L (2.92 lbs/gal)

SUBSTRATES & SURFACE PREPARATION

Concrete	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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MIXING & THINNING

Mixing	No mixing necessary.
Thinning	Do not thin
Cleanup	Mineral spirits or equivalent solvent.

APPLICATION GUIDELINES

Spray Application	Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.
Airless Spray Single Leg	Pump Size: 15:1 or greater Hose diameter: 3/8-inch Tip size: 0.019 - 0.021-inch
Brush	Apply with a wide fiber brush in order to create a smooth uniform film.
Roller	Use a low nap phenolic core roller.

PACKAGING, HANDLING & STORAGE

ITEM#	PACKAGING
K-5164-005-001-UN	Pail - 4.7 gallons
K-5164-053-001-UN	Drum - 53 gallons
Theoretical Coverage Rate	0.35 - 0.6 gal/100 square feet
Storage & Shelf Life	Store indoors. This product is not affected by excursions below published storage temperatures. Always inspect the product prior to use to make sure it is smooth and homogeneous.

SAFETY

Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
Ventilation	Thorough air circulation must be used during and after application until the product is cured. User should test and monitor exposure levels to ensure all personnel are within safe limits. Consult product SDS for further information.

PERFORMANCE DATA

SPECIFICATIONS	CATEGORY	RESULTS
ASTM D41	-	Pass

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